Test Certificate

This document certifies that

thermoplastic material **T29** from

TRELLEBORG SEALING SOLUTIONS

has been tested according to

ISO 10423:2009
Annex F.1.13.5.2 (immersion test).

Assessed by: Dr Keyur Somani and Dr Barry Thomson
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Materials Engineering Research Laboratory Ltd

Wilbury Way, Hitchin, Hertfordshire, SG4 0TW, United Kingdom. T: +44 (0) 1462 427850 F: +44 (0) 1462 427851
enquiries@merl-ltd.co.uk   www.merl-ltd.co.uk

MERL Ltd. (Hitchin, England) confirms that the TRELLEBORG SEALING SOLUTIONS thermoplastic material, which is intended to be used for sealing applications, has been tested according to ISO 10423:2009, annex F.1.13.5.2 (immersion testing).

Five replicate micro-tensile specimens of T29 (PTFE type; B9702) were exposed in the hydrocarbon liquid phase to the following conditions for 160 hours.

Temperature	(200 ± 2)°C
Pressure	(1000 ± 100) psig
Gas	FF/HH: 10/80/10 mol% $H_2S/CO_2/CH_4$
Liquids	5 volume% water (deionised water) 60 volume% NORSOK oil (70/20/10 volume% heptane/cyclohexane/toluene)

Changes in physical and mechanical property levels were measured at room temperature, with non-exposed material serving as the point of reference. The material was not visible altered by the exposure conditions.

The acceptance criteria given in section 8.2.2 of the NORSOK M-710 standard[1] were applied. The results are tabulated below.

PROPERTY	ACCEPTABLE CHANGE RANGE	ACTUAL CHANGE (%)
Volume change (swelling)	-1%/+5%	+4
Tensile strength	±50%	-12
Elongation at break	±50%	+4

TRELLEBORG SEALING SOLUTIONS material grade T29 meets the acceptance criteria applied after an immersion test undertaken according to ISO 10423:2009, annex F.1.13.5.2.

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[1] NORSOK M-710, "Qualification of Non-Metallic Sealing Materials and Manufacturers", Rev. 2, October 2001.