

Test Certificate

This document certifies that

elastomer compound V9T82 from

TRELLEBORG SEALING SOLUTIONS

has been tested according to

ISO 10423:2009 Annex F.1.13.5.2 (immersion test)

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Date: 10th March 2012

MERL has been assessed to BS EN ISO 9001 by the British Standards Institution (BSI) and is a registered firm under the BSI Quality Assurance scheme for the provision of professional and technical services.





MERL Ltd. (Hitchin, England) confirms that the TRELLEBORG SEALING SOLUTIONS elastomer compound V9T82, which is intended to be used for sealing applications, has been tested according to ISO 10423:2009, annex F.1.13.5.2 (immersion).

Five replicate tensile specimens of V9T82 (FKM type, batch no. 201212200120) were exposed in the hydrocarbon liquid phase to the following conditions for 160 hours.

Temperature	(200 ± 2)°C
Pressure	(1000 ± 100) psig
Gas	FF/HH: 10/80/10 mol% H ₂ S/CO ₂ /CH ₄
Liquids	5 volume% water (deionised water) 60 volume% NORSOK oil (70/20/10 volume% heptane/cyclohexane/toluene)

Changes in physical and mechanical property levels were measured at room temperature, with non-exposed material serving as the point of reference. The material was not visibly altered by the exposure conditions.

The acceptance criteria given in section 8.2.2 of the NORSOK M-710 standard¹ were applied. The results are tabulated below.

PROPERTY	ACCEPTABLE CHANGE RANGE	ACTUAL CHANGE (%)
Volume change (swelling)	-5%/+25%	+13
50% modulus	±50%	-44
Tensile strength	±50%	-40
Elongation at break	±50%	+27
Hardness	+10/-20 IRHD	-15

TRELLEBORG SEALING SOLUTIONS elastomer grade V9T82 meets the acceptance criteria applied after an immersion test undertaken according to ISO 10423:2009, annex F.1.13.5.2.

Materials Engineering Research Laboratory Ltd

¹ NORSOK M-710, "Qualification of Non-Metallic Sealing Materials and Manufacturers", Rev. 2, October 2001.